



Czech

CERTIFICATE ČSN EN ISO 3834-2

**ČKD Blansko Holding, a.s.,
Gellhornova 2228/1
678 01 Blansko
IČO: 27704271**

**Certification Body No. 3170, accredited by CAI (ČIA, o.p.s.)
according to ČSN EN ISO/IEC 17065:2013**

hereby confirms that the company has been examined and fulfils the requirements of welding process within the following scope of certification:
ČSN EN ISO 3834-2:2006

For the type of product/process:

Production of welded and surfacing of parts and components of water turbines, water pumps, components for water power stations, hydrotechnical equipment, gates and valves. Furthermore to perform welding of technological constructions, machine tool construction and machinery according to the requirements of ČSN EN ISO 3834-2:2006

Welding methods:	111 (SMAW), 121, 122 (SAW), 131(GMAW) manual, 135 (GMAW) manual, 136, 138 (FCAW) manual, 141 (GTAW) manual, 311 (OAW) acc. to EN ISO 4063
Base materials:	Material group 1.1, 1.2, 1.3, 3.1, 7.2, 8.1 acc. to ISO TR 15608 within a scope of qualified WPQR
Welding supervision:	Ing. Radek Moll, born 14.12.1965, IWE, "C" */ internal
Deputy:	Ing. Pavel Metnar, born: 26.08.1973, IWE, "C" */ internal
Test No:	5415009/07
Certificate awarded on:	16.11.2021
Valid until:	15.11.2024
Registration number:	3170/012/21

Prague, 16.11.2021



Libor Laňka
COV TÜV NORD Czech, s.r.o.

*/ Qualification of welding supervision in accordance with a document EA 6/02 M:2013, EN ISO 14731:2019.

The documents used by the above-mentioned manufacturer are in accordance with the requirements acc. to EN ISO 3834-5, incl. EN ISO standards and other standards and regulations.

The report from the last audit is an integral part of the certificate.

Certificate No.: 3170/012/21

Other deputies: Ing. Dušan Čevela, nar. 08.11.1968, EWT

Qualification of valid welding procedures should be adhered to during the welding process, and conditions for the performance of welder practical exams must be fulfilled in accordance with relevant standards and regulations for given area.

General requirements:

According to ČSN EN ISO 3834-2

Certificate revocation

Certification Body, which has issued this certificate, may revoke this certificate if:

- there are substantial doubts that welding was carried out according to respective standards
- there are substantial doubts that welding supervision was performed properly according to respective standards
- approved welding supervision is no longer available to the full extent
- valid welder and welding personnel certificates according to respective standards are not available
- welding according to respective standards is being carried out by welders and welding personnel that have not passed appropriate exams
- other conditions according to respective standards are no longer being fulfilled
- Certification Body is not allowed to perform yearly surveillance audits
- company waives the right to the certificate.

After certificate revocation, the company should confirm the certificate revocation to the Certification Body in writing.

If a valid certificate is to be renewed, it is necessary to request the Certification Body to extend the validity of the certificate at least **2 months** before the period of validity of the current certificate expires.

Distribution list:

1. Customer
2. Documents

TÜV NORD Czech, s.r.o.

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